

NEW INSIGHTS INTO THE KINETICS OF PLASMA PYROLYTIC METHANE  
CONVERSION FROM SINGLE PULSE SHOCK TUBE INVESTIGATIONS

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ABSTRACT

The plasma pyrolytic methane conversion was studied behind reflected shock waves at dwell times 0,2 - 5 ms and at temperatures 1500 - 3200 K. Pyrolysis products  $C_2H_6$ ,  $C_2H_4$ , and  $C_2H_2$  show maxima, which positions depend on its saturation degree temperature and dwell time. Product formation is discussed by means of a successive hydrogen detachment from C/H species and the recombination of the remaining radicals.

1. INTRODUCTION

Studies of pyrolytic methane decomposition behind reflected shock waves / 1 / are mainly concerned in determining the reaction rate and the initiation reactions. These informations however are mostly insufficient for explaining the kinetics of product synthesis, particularly the acetylene formation. There is especially a lack of data on the dependence of composition and concentration of the products from temperature and residence time of methane in the high temperature region. Accordingly to this lack of data our investigations are concerned with such dependence, performed in a

single pulse shock tube.

## 2. EXPERIMENTAL

The single pulse shock tube is based on the design of GLICK et.al./ 2 /. However, to give more precise control, the timing of the rupture of the diaphragms is achieved electrically. The shock tube is constructed from stainless steel tubing of 8 cm int. diam.; driver and driven section are 1,7 m and 5 m in length, resp. The dump tank consists of mild steel and has a volume of 350 l. The reactants are confined to a small section of the tube separated from the driven section by two sliding vane valves.

The aim of our investigations concerns the dependence of the pyrolysis products of methane on the reaction dwell times. For this purpose such operating conditions had to be found that dwell times could be varied in a wide range. The dwell time is the time between the arrival of the heating shock to the reaction system and the arrival of the cooling rarefaction wave; it could be varied by changing the speed of the rarefaction wave. For this purpose diverse driver gases with different speeds of sound were used. A variation of dwell times at constant reaction temperature could be achieved by a suitable choice of the pressures in the driven and driver section.

Dwell times are obtained from the oscilloscope traces of the signals from piezo-electric pressure transducers mounted in the end wall of the test section and in the tube wall 10, 20, and 30 cm from the end wall. In the present experiments the driven pressures were altered in the range 6,6 - 33 kPa. The driver section was filled with Ar, He, H<sub>2</sub>, N<sub>2</sub>, and suitable mixtures of these gases up to 10<sup>6</sup> Pa.

Incident shock velocities are measured by means of the same transducers. Reflected shock temperatures were calculated from incident velocity measurements assuming one dimensional behaviour / 3 /.

Analysis of methane and of the pyrolysis products (ethane,

ethylene, acetylene, hydrogen were carried out by gas chromatography. Methane was diluted by the carrier gas Ar to 1, 5, and 9%. Dwell times were varied in the range 0,2 - 5ms, reflected shock temperatures reached 1540, 1850, and 2400 K. The quenching rate varied between  $3 - 8 \cdot 10^5 \text{ Ks}^{-1}$ .

### 3. RESULTS

The results of the measurements are presented in figures 1 and 2. From the curves of these figures the following conclusions can be drawn:

- all measured pyrolysis products show a remarkable dependence on reaction dwell time,
- the methane decomposition increases with rising dwell times and rising temperatures,
- all the products show in its concentrations a tendency to pass through a maximum; the position of these maxima depends on the saturation degree of the hydrocarbons and on the pyrolysis temperature. The greater saturation degree and the higher reaction temperature the smaller the dwell times, at which concentration maxima appear. Accordingly, at a constant temperature the highest yields of products occur in the order ethane, ethylene, and acetylene via increasing dwell times.
- the acetylene concentration maximum increases with increasing temperature
- the similar behaviour of the acetylene and the hydrogen curves up to the acetylene maximum may be explained by hydrogen formation during acetylene synthesis. The further rising of the hydrogen curve is due to the acetylene decomposition.

Additional investigations have shown a decrease of the acetylene concentration at temperatures above 2500 K. At temperatures higher than 3200 K and dwell times  $\geq 5 \cdot 10^{-3} \text{ s}$  hydrogen and soot appeared as main products of the methane pyrolysis. In the case of acetylene pyrolysis at the same temperatures the main products are hydrogen and soot too,

whereas at temperatures below 2500 K the pyrolysis products consist of higher molecular weight hydrocarbons, mainly  $C_4H_2$  and  $C_4H_4$ .

#### 4. DISCUSSION

The curves of fig. 1 and 2 show no indication that the pyrolysis products convert into each other according to the KASSEL-model / 4 /.

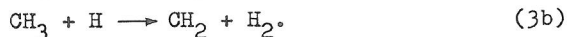
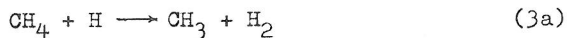


From fig. 1 is further seen that the reaction products  $C_2H_6$ ,  $C_2H_4$ , and  $C_2H_2$  temporally appear one after another. Moreover, if the methane would be converted to acetylene via scheme (1),  $C_2H_6$  concentration should have been in the same order of magnitude as the  $C_2H_2$  yield, particularly at low temperatures and small dwell times. This can be concluded from calculations of the  $C_2H_6$  yield according to the reaction rate of ethane / 5 /. It is clearly seen from fig. 1, 2 that these demand couldn't be varified; the measured amounts of  $C_2H_6$  were always 1,5 order of magnitude lower than the  $C_2H_2$  concentration. This fact additionally indicates that the scheme (1) is not valid under the investigated conditions.

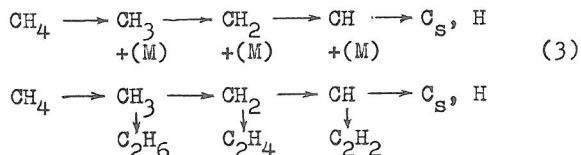
In a single pulse shock tube the yields of products are mainly determined by the quenching process in which all radicals formed during the pyrolysis, recombine. Therefore, low intensities of  $C_2H_6$  and  $C_2H_4$  can be reduced to low intensities of  $CH_3$  and  $CH_2$ . On the other hand, a high  $C_2H_2$  yield can be regarded as the result of a high CH concentration. According to the model of high temperature pyrolysis of organic molecules / 6 / for the case of the pyrolytic methane decomposition we suppose a successive detachment of hydrogen atoms



The abundance of the radicals in 2a and 2b are shifted from the left to the right by increasing temperature and dwell time. This shifting may be amplified by subsequent reactions of H atoms / 1 /



As well in the hot phase as during the quench process the formation of the products  $\text{C}_2\text{H}_2$ ,  $\text{C}_2\text{H}_6$ , and  $\text{C}_2\text{H}_4$  results from the interaction of these radicals according to the following scheme



at which acetylene additionally may be formed via a  $\text{C}_2\text{H}$  radical. M indicates to a third impact partner increasing the reaction probability. This is concluded from the influence of the Ar-content on the reaction rate in our investigations.

With regard to the plasma jet synthesis of  $\text{C}_2\text{H}_2$  from  $\text{CH}_4$  our investigations indicate that the maximum of  $\text{C}_2\text{H}_2$  yield is not only determined by temperature but also by the residence time of  $\text{CH}_4$  in the jet. For an optimal  $\text{C}_2\text{H}_2$  yield the residence time of  $\text{CH}_4$  had be the shorter the higher the plasma temperature is chosen.

## 5. REFERENCES

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