

# RADICAL - MOLECULE AND ION - MOLECULE REACTIONS

## IN A MONOSILANE - ETHYLENE PLASMA .

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### ABSTRACT

This paper reports on a mass spectrometric study of the neutral and ionic species in a low pressure R.F. discharge sustained in a  $C_2H_4$  -  $SiH_4$  mixture diluted in helium.

It is shown that  $C_2H_4$  is readily decomposed into  $C_2H_2^+$  and that the formation of crossed neutral and ionic products results from radical-radical, radical - molecule or ion-molecule reactions.

### 1. INTRODUCTION

The chemical reactions which occur in various hydrocarbon gas ( $CH_4$ ,  $C_2H_4$ ,  $C_2H_2$  ...) submitted to U.V. light, electron impact or an electric discharge have already been extensively investigated (1) (2) (3). Photolysis and radiolysis in pure  $SiH_4$  received also a great deal of attention (4).

We have recently reported the results of mass spectrometric studies of R.F. discharges in silane (5) (6) and methane-silane mixtures (7).

The present paper is a part of our ongoing studies of the chemistry of R.F. discharges in reactive gases and it reports on a mass spectrometric study of the ionic and neutral species present in a  $C_2H_4$  -  $SiH_4$  plasma.

### 2. EXPERIMENTAL

The experimental apparatus used in this work has been described in a previous paper (5). The gas is sampled from the discharge through an orifice of diameter 200  $\mu m$  bored in the wall.

The neutral and ionic species are measured by means of a quadrupole mass spectrometer. The total gas pressure may be set between 0.1 and 1 torr, and the  $C_2H_4$  and  $SiH_4$  gases are diluted in helium at concentration of 5 %.

The relative concentration of  $C_2H_4$  and  $SiH_4$  in the vessel is defined by

$$g = \frac{F_{SiH_4}}{F_{SiH_4} + \frac{1}{2} F_{C_2H_4}}$$
 where  $F_{SiH_4}$  and  $F_{C_2H_4}$  are the inlet flow rates of the gases. The maximum of the total flow rate is 42  $cm^3/min$  (S.T.P.).

### 3. RESULTS

#### Dissociation of gases in the discharge

The fig. 1 shows the evolution of the concentrations of the primary gases as a function of the R.F. power applied to the discharge. The concentrations are represented by the ratio  $I^+/I_0$  where  $I^+$  is the intensity of the ion

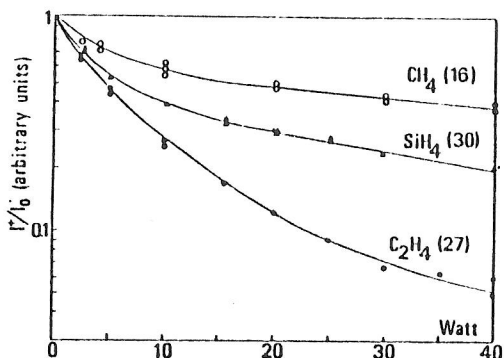


Fig. 1 : Decomposition of the primary gases as a function of the discharge power.

ved in  $C_2H_4$  -  $SiH_4$  - He discharges (5 W, 1 torr, 42 cm<sup>3</sup>/min S.T.P.).

currents for selected masses when the discharge is on and  $I_0$  this intensity when the discharge is off.

It can be seen that  $C_2H_4$  is strongly dissociated in the discharge : for an R.F. power of 25 W about 90 % of  $C_2H_4$  and 75 % of  $SiH_4$  are dissociated. This strong decomposition results in part from the dilution of the gases and, as we shall see below, plays an important role in the chemistry of the discharge.

#### Neutral species

We have reported in table 1 the neutral species observed

Hydrocarbons	$CH_4$ , $C_2H_6$ , $C_3H_4$ , $C_3H_6$ , $C_4H_2$ , $C_4H_4$ , $C_4H_6$ , $C_4H_8$ , $C_4H_{10}$	
Higher silanes	$Si_2H_6$ (disilane)	
crossed products	$CH_3SiH_3$ (methylsilane)	$C_2H_5SiH_3$ (ethylsilane)

Table 1 : Neutral products .

Hydrogen has not been reported in this table but it is obviously present in the discharge.

It is not possible to obtain a direct evidence of the formation of  $C_2H_2$  because of mass interferences between the fragmentation patterns of  $C_2H_2$  and  $C_2H_4$ , but as we shall see in the discussion the formation of  $C_4H_2$  and  $C_4H_4$  implies the existence of  $C_2H_2$ .

The crossed products have been identified as methylsilane ( $CH_3SiH_3$ ) and ethylsilane ( $C_2H_5SiH_3$ ). The formation of these gases has also been observed in radiolysis of  $C_2H_4$  -  $SiH_4$  mixtures (8).

The fig. 2 gives the concentrations of some of the major neutral products relative to the initial concentration of  $C_2H_4$  +  $SiH_4$  as a function of the gas phase composition g. The total concentration of the  $C_3$  +  $C_4$  hydrocarbons is relatively important (up to 6,5 %) and the concentrations of  $Si_2H_6$  and crossed products ( $CH_3SiH_3$  +  $C_2H_5SiH_3$ ) slightly lower (respectively 1,5 % and 0,5 %).

#### Positive ions

A part from the helium and hydrogen ions the major carbon, silicon and crossed ions have been reported in table 2.

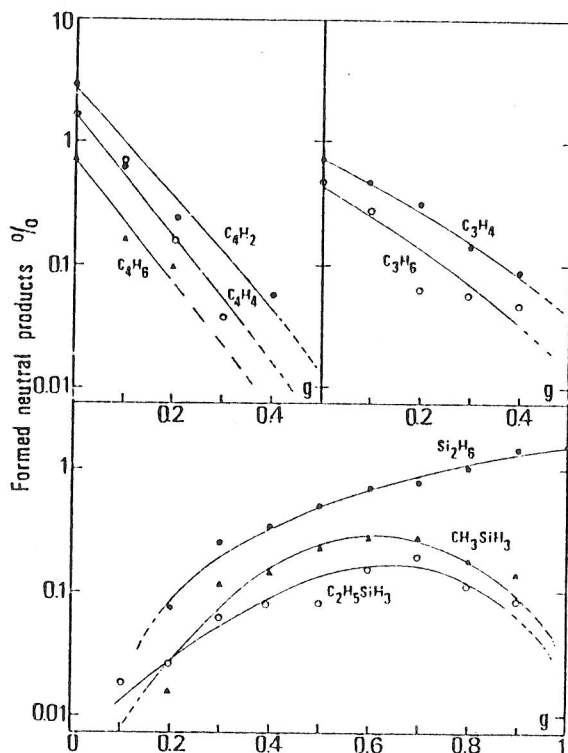


Fig. 2 : Fractions of neutral products relative to the initial concentration of gases as a function of the gas phase composition (1 torr, 5 W, 42 cm<sup>3</sup>/min).

Hydrocarbons	C <sub>1</sub>	CH <sup>+</sup> (13), CH <sub>2</sub> <sup>+</sup> (14), CH <sub>3</sub> <sup>+</sup> (15), CH <sub>4</sub> <sup>+</sup> (16)
	C <sub>2</sub>	C <sub>2</sub> H <sub>2</sub> <sup>+</sup> (26), C <sub>2</sub> H <sub>3</sub> <sup>+</sup> (27), C <sub>2</sub> H <sub>4</sub> <sup>+</sup> (28), C <sub>2</sub> H <sub>5</sub> <sup>+</sup> (29)
	C <sub>3</sub>	C <sub>3</sub> H <sub>3</sub> <sup>+</sup> (39), C <sub>3</sub> H <sub>5</sub> <sup>+</sup> (41)
	C <sub>4</sub>	C <sub>4</sub> H <sub>2</sub> <sup>+</sup> (50), C <sub>4</sub> H <sub>3</sub> <sup>+</sup> (51), C <sub>4</sub> H <sub>4</sub> <sup>+</sup> (52), C <sub>4</sub> H <sub>5</sub> <sup>+</sup> (53)
silane ions	Si <sub>1</sub>	SiH <sup>+</sup> (29), SiH <sub>2</sub> <sup>+</sup> (30), SiH <sub>3</sub> <sup>+</sup> (31)
	Si <sub>2</sub>	Si <sub>2</sub> H <sup>+</sup> (57), Si <sub>2</sub> H <sub>2</sub> <sup>+</sup> (58), Si <sub>2</sub> H <sub>3</sub> <sup>+</sup> (59), Si <sub>2</sub> H <sub>4</sub> <sup>+</sup> (60), Si <sub>2</sub> H <sub>5</sub> <sup>+</sup> (61)
crossed ions	SiC	SiCH <sub>3</sub> <sup>+</sup> (43), SiCH <sub>4</sub> <sup>+</sup> (44), SiCH <sub>5</sub> <sup>+</sup> (45)
	SiC <sub>2</sub>	SiC <sub>2</sub> H <sub>3</sub> <sup>+</sup> (55), SiC <sub>2</sub> H <sub>5</sub> <sup>+</sup> (57), SiC <sub>2</sub> H <sub>6</sub> <sup>+</sup> (58), SiC <sub>2</sub> H <sub>7</sub> <sup>+</sup> (59)

Table 2 : Positive ions of the C<sub>2</sub>H<sub>4</sub> - SiH<sub>4</sub> - He discharge.

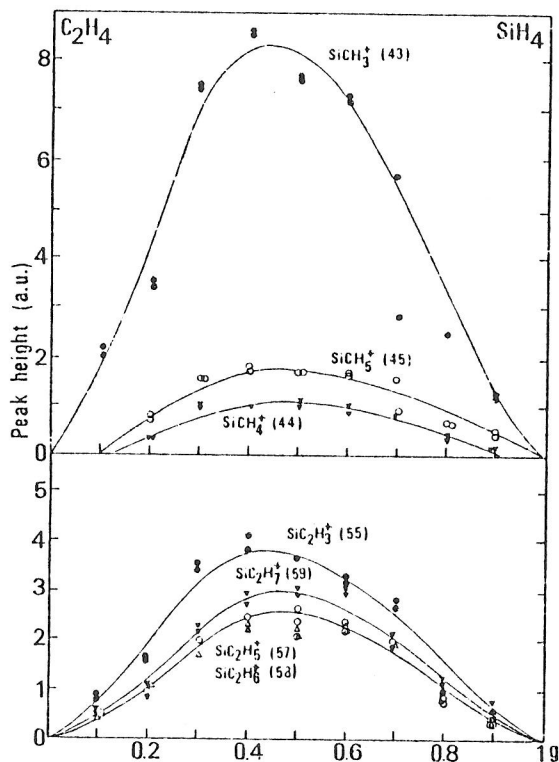
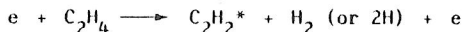


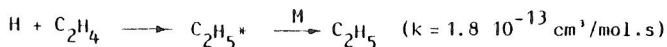
Fig. 3 : Absolute intensities of crossed ions as a function of the gas phase composition (0.15 torr, 50 W, 42 cm<sup>3</sup>/min).

of substantial amounts of C<sub>4</sub>H<sub>2</sub> (3). Furthermore the major ionic product from electron impact on C<sub>2</sub>H<sub>4</sub> is C<sub>2</sub>H<sub>2</sub><sup>+</sup>. It is thus reasonable to suppose that the strong decomposition of C<sub>2</sub>H<sub>4</sub> in our discharge leads to the formation of acetylene C<sub>2</sub>H<sub>2</sub> (9) according to the following reaction :

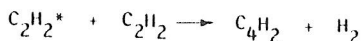


The C<sub>2</sub>H<sub>2</sub><sup>\*</sup> formed may be vibrationally excited.

Another source of destruction of C<sub>2</sub>H<sub>4</sub> is the reaction of H atoms :



The formation of C<sub>4</sub>H<sub>2</sub> may be accounted for as being due to further reactions of C<sub>2</sub>H<sub>2</sub><sup>\*</sup> :



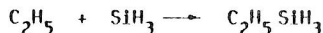
The relative abundances of these various ions are entirely different from those obtained by electron impact ionization of the neutral products. For example if we compare the observed repartition of crossed ions in the discharge (Fig. 3) with the fragmentation pattern by electron impact of CH<sub>3</sub>SiH<sub>3</sub> and C<sub>2</sub>H<sub>5</sub>SiH<sub>3</sub> there is a complete disparity :

the fragmentation pattern of CH<sub>3</sub>SiH<sub>3</sub> will give SiCH<sub>4</sub><sup>+</sup> (44) and SiCH<sub>5</sub><sup>+</sup> (45) as major ions and for C<sub>2</sub>H<sub>5</sub>SiH<sub>3</sub> one would observe SiC<sub>2</sub>H<sub>6</sub><sup>+</sup> (A.P. 10.8 eV) which is not detected in the discharge.

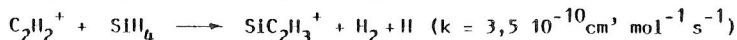
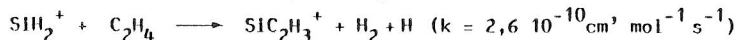
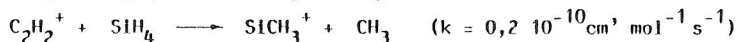
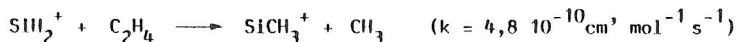
#### 4. DISCUSSION

The first point to be emphasize is the disagreement between the neutral products observed in our discharge and those observed either in photolyses and discharges in C<sub>2</sub>H<sub>4</sub> (1) (2). On the other hand R F discharges in C<sub>2</sub>H<sub>2</sub> lead to the formation

It is also known that the main radicals formed in a  $\text{SiH}_4$  plasma are  $\text{SiH}_2$  and  $\text{SiH}_3$  (5) (6). Thus the observed crossed products must be the results of reactions between hydrocarbon radicals and silane radicals :



We have also shown that the observed ions are not representative of the fragmentation of neutrals by electron impact. A comparison of our experimental results with the repartition of ions obtained by high pressure mass spectrometry and tandem mass spectrometry in mixture of  $\text{C}_2\text{H}_4$  and  $\text{C}_2\text{H}_2$  with  $\text{SiH}_4$  (10) (11) leads us to assume that these ions are formed through ion-molecule reactions, most of these reactions leading to the formation of  $\text{SiCH}_3^+$  and  $\text{SiC}_2\text{H}_3^+$  which are the major crossed ions observed in the discharge. The most important reactions are :



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