# Gliding Arc Plasma Synthesis of Titania-based Photocatalysts: Effect of Swirl-Gas Flow Rate

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**Abstract:** The warm plasma, generated by gliding arc discharge in vortex, with high electron density and non-equilibrium at atmospheric pressure is applied for synthesis of nano-titania catalysts. In this work, highly crystalline TiO<sub>2</sub> photocatalysts are one-step synthesized from the precursor of titanium tetraisopropoxide (TTIP) with air as discharge gas. X-ray diffraction (XRD) characterizations confirms that crystal phase of the as-synthesized powders is dominated by anatase and the weight fraction reaches around 80%. Transmission electron microscopy (TEM) exhibits spherical morphology of TiO<sub>2</sub> particles synthesized at air flow rate of 2 L/min. The lattices fringes of TiO<sub>2</sub> particles are also observed clearly from high resolution TEM (HRTEM). The photocatalytic activities of H<sub>2</sub> evolution for the synthesized TiO<sub>2</sub> photocatalysts are investigated.

Keywords: Air flow rate; Gliding arc discharge; Plasma synthesis; TiO<sub>2</sub> photocatalyst

#### 1. Introduction

Titanium dioxide (TiO<sub>2</sub>), because of its nontoxicity, low cost, chemical stability, and strong photoactivity, has attracted tremendous attention for its potential applications in energy conversion and environmental pollution removal[1-4]. Generally, performance of TiO<sub>2</sub> is closely related to characteristics of morphology, microstructure, crystalline phase and crystallinity of TiO<sub>2</sub>, which are determined by the prepared and processed techniques[5-8]. Therefore, the synthesized methods are of importance for properties of TiO<sub>2</sub>.

Normally, solution-based sol-gel and chemical precipitation are the common techniques for synthesis TiO<sub>2</sub> [7, 9-10]. However, the main deficiency is that assynthesized products are frequently amorphous or low crystalline, which require additional heat treatments to induce crystallization. The hydrothermal method is widely employed to prepare the TiO<sub>2</sub> of high crystallinity[11-12] and the drawbacks of it is complex conditions and time consuming of operation. In recently, the plasma synthesis of TiO<sub>2</sub> powder has been received extensively interest. Thermal plasma synthesis can produce highly crystallized TiO<sub>2</sub>, but it suffers from the disadvantages of high energy consumption, complicated quenching systems and electrode corrosion[13-16]. Simultaneously, the cold plasmas at atmospheric pressure is provided with simple device structure and well avoids the high temperature[17-18]. However, the as-synthesized TiO<sub>2</sub> is usually amorphous and needs to further calcination to induce crystallization. Therefore, a warm plasma generated by gliding arc discharge, which combines the advantages of thermal plasma and cold plasma, is employed. arc discharge.

The air gas flow enters reactor via tangential inlets to form vortex flow. This vortex flow drives the arc generated with the alternating current (AC) power of 41.6 kHz to gliding. Thus, a cylindrical vortex gliding arc plasma is formed. Because of its three dimensional structure, it has larger plasma area and longer residence time of reactants [19-23]. Meanwhile, it possess high electron density and high level of nonequilibrium (electron temperature greater than gas temperature)[20, 22, 24]. Therefore, it is appropriate for simple synthesis nanotitania catalysts. In this work, TTIP aerosol as the precursor of TiO2 is carried by N2 gas with flow rate of 100 mL/min into the plasma area. Then, the precursors are rapidly oxidized into TiO<sub>2</sub> powders and collected in the downstream of plasma. For the gliding arc discharge driven by gas flow, gas flow rate is a factor of great concern. Therefore, effect of the air flow rates on the characteristics of as-synthesized TiO<sub>2</sub> is investigated. The physicchemical properties of as-synthesized TiO<sub>2</sub> were characterized. The synthesized TiO<sub>2</sub> samples are designated as S1, S2, and S3 corresponding to the  $F_{air}$  of 2 L/min, 3 L/min, and 4 L/min with input power of 100 W, respectively.

#### 2. Results and discussions

The waveforms of discharge voltage and current are shown in Figure 1A and B, respectively. The discharge voltage shows sinusoidal waveform for the 2 L/min and 4 L/min. However, discharge current deviates from the sinusoidal waveform and manifests a triangle-like waveform. The photographs of the discharge are shown in Figure 1C and D. When the air flow is 2 L/min, the arc glides along the fringes of the grounded and powered electrode toward the direction of orange arrow in Figure 1C. The appearance of discharge area is cylindrical. There has obvious colour distinction between combustion of TTIP and the plasma channels. A white colour area of the combustion of TTIP located in the centre of reactor and that is surrounded by the pale red arc column. When the air flow increases to 4 L/min, the



Fig. 1. Waveforms of discharge (A) voltage and (B) current and corresponding discharge photographs of (C) 2 L/min and (D) 4 L/min with exposure time of 0.2 s under input power of 100 W.

arc column is compressed toward the central by the gas flow from up to down. There gives rise to mixing between the central combustion of TTIP and arc column as shown in Figure 1D.

The crystalline phase of synthesized TiO<sub>2</sub> is analyzed by the X-ray diffraction (XRD). Figure 2A shows that anatase and rutile are observed in all three sample. The peaks of anatase phase (101), (004), (200), (105), (211), (204) and (116) appear, respectively. Peaks of rutile phase (110), (110) and (111) are also present. From the XRD patterns, weight fraction of the anatase  $f_A$  is approximately 80% as shown in Figure 2B.  $F_{air}$  have no obvious effect on the weight fraction of the anatase. Meanwhile, crystalline size  $d_A$  of anatase tends to decrease with the increase of  $F_{air}$ . This is also related with the residence time of the particles of TiO<sub>2</sub>. At the large flow rate, TiO<sub>2</sub> particles or clusters experience a rapid quenching process and have not enough time to aggregation.



Figure. 2. XRD patterns (A) and the effect of the  $F_{air}$  on the  $f_A$  and  $d_A$  (B) of the S1, S2 and S3

The morphology and lattices fringes of S1 sample are shown in Figure 3. Particles of S1 mainly manifest spherical morphology as shown in Figure 3A. The spherical morphology of S1 can be explained by the vapour-liquid-solid (VLS) mechanism. At the lower  $F_{air}$ , the droplets consisting of liquid TiO<sub>2</sub>



Figure. 3. TEM image (A) and HRTEM image (B) of S1 (lattice fringes in the inset).

molecular or clusters first are formed from the TTIP vapour owing to the high temperature of arc channel which is higher than melting point of  $TiO_2$  (2143 K)[21, 26]. Subsequently, the  $TiO_2$  droplets are fast quenched and crystallize into the spherical particle; moreover, the large spherical particle is caused by mutual collision and agglomeration of small droplets. The lattices fringes of S1 are shown in Figure 3B. Anatase and rutile crystal phases appear in S1. That is consistence with the XRD results. It is further indicated that synthesized  $TiO_2$  through gliding arc plasma with one-step exhibits the mixed crystal.



Figure. 4. Photocatalytic activity (A) and  $H_2$  evolution rates (B) of S1, S2 and S3.

Figure 4 illustrates the photocatalytic activities of assynthesized samples. It is obvious that the photocatalytic activities increase first and then decrease in the order of S1, S2 and S3. S2 shows the highest photocatalytic activities and H<sub>2</sub> evolution rate. The reason may be as follows. With air flow increasing, the energy density and the residence time gradually decrease. On the one hand, decrease of energy density and the residence time will lead to a gradual decrease in particle size and increase in specific surface area of as-synthesized TiO2. that has positive effect on the photocatalytic activity. On the other hand, decrease of energy density and the residence time leads to gradual retention of the carbonaceous species on the surface of TiO<sub>2</sub> particles caused by insufficient time and energy for complete oxidation. That has negative effect on the photocatalytic activity. Therefore, the highest photocatalytic activity of S2 is result of the balance of interaction of these two factors.

In summary, highly crystalline  $TiO_2$  is one-step prepared from TTIP aerosol through a vortex gliding arc plasma. The as-synthesized  $TiO_2$  has a weight ratio of anatase to rutile of approximately 80/20. The morphology of S1 is dominated by the spherical and lattice fringes of anatase and rutile are all observed in HRTEM. Photocatalytic activities of  $H_2$  evolution manifest increase first and then decrease.

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